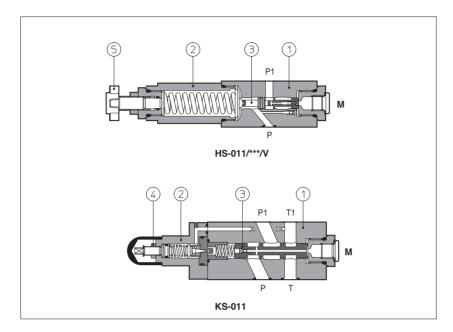


Modular sequence valves type HS-011 and KS-011

spool type, ISO 4401 size 06 and 10



 ${
m HS}$ are direct sequence valves, spool type ${
m (3)}.$

KS are double stage ① ② sequence valves, spool type ③.

Pressure adjustment is operated by loosening the locking nut (a) and turning the setting screw in the normal model.

Optional versions with a handwheel (§) are available on request.

Clockwise rotation increases the pressure.

Valve size and max flow:

HS = size 06, flow up to 40 l/min **KS** = size 10, flow up to 80 l/min

Mounting surface: ISO 4401 size 06, 10 Max pressure: 350 bar (HS) 315 bar (KS)

1 MODEL CODE

HS
- 011
/ 210

Modular sequence valve, size:
HS = 06
KS = 10

Configuration, see section ②
011 = single, acting on port P, drain to port T

Pressure range:

for HS: for KS:

32 = 3 - 32 bar

100= 20 - 100 bar **100**= 7 - 100 bar **210**= 50 - 210 bar **210**= 8 - 210 bar

V

**

Seals material, see section 3:

- = NBR
PE = FKM
BT = HNBR

Series number

Ontions:

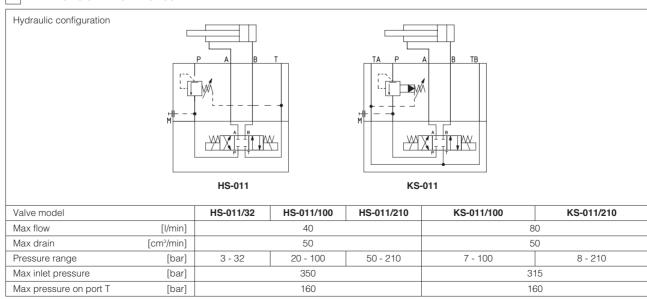
V = setting adjustment by handwheel instead of a grub screw protected by cap

Only for HS:

VF = regulating knob

VS = regulating knob with safety locking

2 HYDRAULIC CHARACTERISTICS

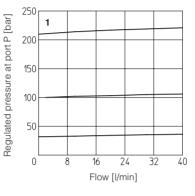


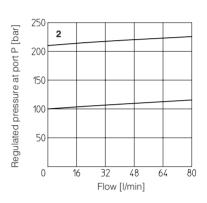
3 MAIN CHARACTERISTICS SEALS and HYDRAULIC FLUIDS - for other fluids not included in below table, consult our technical office

Assembly position / location	Any position		
Subplate surface finishing	Roughness index Ra 0,4 - flatness ratio 0,01/100 (ISO 1101)		
Ambient temperature	Standard execution = -30°C ÷ +70°C /PE option = -20°C ÷ +70°C /BT option = -40°C ÷ +70°C		
Seals, recommended fluid temperature	NBR seals (standard) = -20° C \div +60°C, with HFC hydraulic fluids = -20° C \div +50°C FKM seals (/PE option)= -20° C \div +80°C HNBR seals (/BT option)= -40° C \div +60°C, with HFC hydraulic fluids = -40° C \div +50°C		
Recommended viscosity	15÷100 mm²/s - max allowed range 2.8 ÷ 500 mm²/s		
Fluid contamination class	ISO 4406 class 21/19/16 NAS 1638 class 10, in line filters of 25 μm (β25 ≥75 recommended)		
Hydraulic fluid	Suitable seals type	Classification	Ref. Standard
Mineral oils	NBR, FKM, HNBR	HL, HLP, HLPD, HVLP, HVLPD	DIN 51524
Flame resistant without water	FKM	HFDU, HFDR	ISO 12922
Flame resistant with water	NBR, HNBR	HFC	

4 REGULATED PRESSURE VERSUS FLOW DIAGRAMS based on mineral oil ISO VG 46 at 50°C

2 = KS

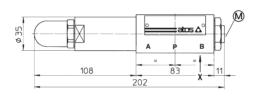




5 INSTALLATION DIMENSIONS [mm]



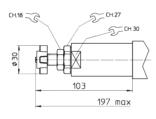




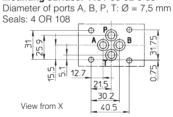


M = Pressure gauge port = G 1/4"

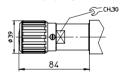
Adjustment device for option/V



ISO 4401: 2005 Mounting surface: 4401-03-02-0-05

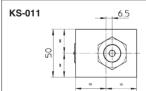


Adjustment device for option /VF and /VS

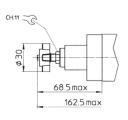


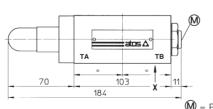
Fastening bolts: n°4 socket head screws M5. The lenght depends on number and type of modular elements associated.

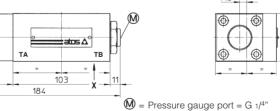
Mass: 2 Kg



Adjustment device for option/V







ISO 4401: 2005 Mounting surface: 4401-05-04-0-05 Diameter of ports A, B, P, T: \emptyset = 11,2 mm Seals: 5 OR 2050

View from X

Fastening bolts: n°4 socket head screws M6. The length depends on number and type of modular elements associated.

Mass: 3 Kg